



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBEA62310

Job Sheet 173886



Part No: RBEA62310

Job Qty: 4 ea

Part Name: AS350/355 Engine Strut



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 3/8/18

Job Tracking No:

Due Date: 7/3/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBEA62310 Rev 1A IPP Rev A 18.01.16 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	7/3/18	7/3/18	0.00	0.00	Start Up Small Fab-2		MCC
110	Small Fab	6 pcs	7/3/18	7/3/18	0.00	6.00	Small Fab-3		MCC DAS
120	QC	6 pcs	7/3/18	7/3/18	0.00	0.00	QC5		38
130	Packaging	6 pcs	7/3/18	7/3/18	0.00	0.00	Packaging3-1		MCC 9-89
140	QC21-SA	6 Ea	7/3/18	7/3/18	0.00	0.00	QC21		

Part Op 110 - 1-Cut -07 and -015 to fit as per note 1 2-Stick -07 to -01 3-Stick -015 to -09 4-Discard -17 turnbuckle hooks 5-
Descriptions: Assemble as per DWG. Sheet 1

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
30125T403	Turn Buckle Body	6 pcs (1 ea)	90-Start up Operation	3054245
8997K11	Cushion w/Adhesive Back 60A durometer	.3300 sf (.055 ea)	90-Start up Operation	3056244
RBEA62310-01	Top Weldment	6 Ea (1 ea)	90-Start up Operation	3090486
RBEA62310-09	Bottom Weldment	6 Ea (1 ea)	90-Start up Operation	3090549

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	30125T403	6	14	0
	8997K11	0	4	0
	RBEA62310-01	6	1	0
	RBEA62310-09	6	0	0

Part Specifications



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ould not be found.

Plex 7/5/18 9:31 AM dart.logan.david

Container No: S096218

Part: RBEA62310

Job No: 173886

Serial No/Batch: S096218

Revision: 1A

Inspector:

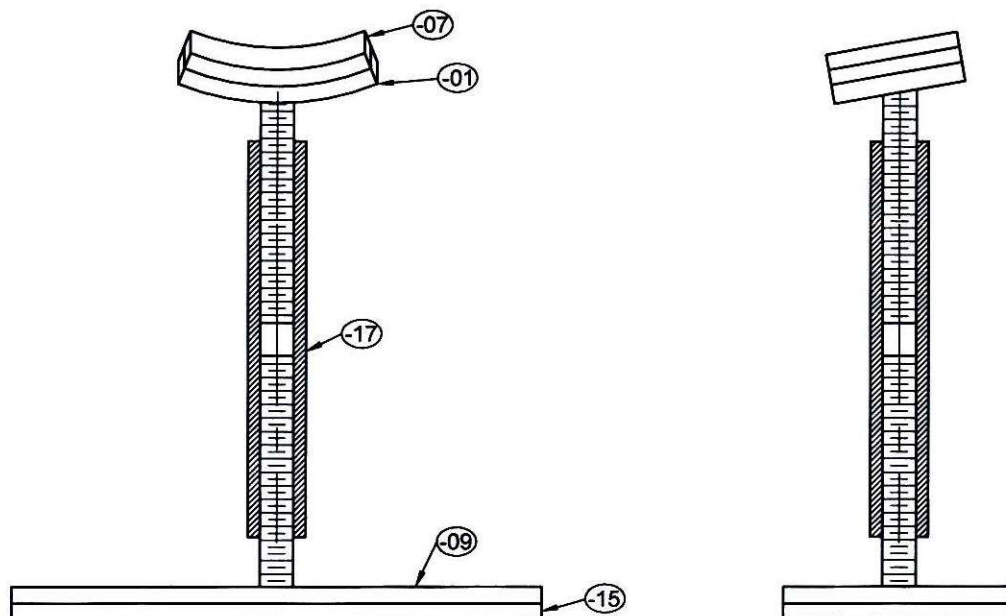
Exp Date:

Instructions:

Date: 07/25/18

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	DELETED -05 10' ANGLE PER S.E. CH'D -03 BOM INFO FROM 1018 PER R.W.	5/21/12	RJC	SE
1A	CH'D TOOL NAME WAS ENGINE SUPPORT STRUT IS AS350/355 ENGINE STRUT.	11/15/18	RJC	RW



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 173886
20180705

NOTES

1. CUT -07 & -15 CUSHIONS TO FIT.
2. DISCARD -17 TURNBUCKLE HOOKS.

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-01	1	TOP WELDMENT			2
	1		-03		TOP PLATE	DOM TUBE	4 X .120 WALL X 1	3
	1		-05		R/H ALL THREAD	PLAIN STEEL	1/4-20 UNC x 1-13/16 MCMaster-CARR #98750A017	4
	1		-07		CUSHION WITH ADHESIVE BACK	BLACK RUBBER	1/8 x 1 x 1-7/16 REF. (MCMaster-CARR #8997K112)	1
			-09	1	BOTTOM WELDMENT			5
	1		-11		BOTTOM PLATE	1018	1/8 x 1-3/4 x 4	6
	1		-13		L/H ALL THREAD	PLAIN STEEL	1/4-20 UNC x 1-3/4 REF. (MCMaster-CARR #95625A003)	7
	1		-15		CUSHION WITH ADHESIVE BACK	BLACK RUBBER	1/8 x 1-3/4 x 4 REF. SEE -07	1
		B/O	-17	1	TURN BUCKLE BODY	ALUMINUM	1/4-20 UNC x 3 MCMaster-CARR#30125T403	1

RED BARN MACHINE

TITLE		AS350/355 ENGINE STRUT	
DWG NO.	RBEA62310		REV 1A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: PERRITT	
TOLERANCES ON:		APPROVED: <i>D. M.</i>	
DECIMALS .XXX ± .005		HEAT TREAT SEE WELDMENTS	
FRACTIONS 1/32		SPEC	
ANGLES ± 5°		USED ON MODEL	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R		EUROCOPTER AS350 & AS355	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		SCALE NTS	
DATE 3-10-10		SHEET 1 of 7	